

METAL DRILLING STEP DRILL BITS /SPECIAL PURPOSE DRILLING

UNIBIT® Sets



10228

Description	Туре	Contents	Stock #
4-pc Set	High Speed Steel Set	#1, 2, 4 & 21	10225
4-pc Set	High Speed Steel Set w/#1 TiN	#1, 2 & 3 plus #1T	10228
3-pc Set	High Speed Steel Set	#1, 2 & 3	10502
3-pc Set	Titanium Nitride Coated Set	#1T, 2T & 3T	15502
3-pc Set	Cobalt Set	#1C, 2C & 3C	10502CB
9-pc Set	Unibit/ TiN Turbomax Set	#1, #4 & 7-pc TiN (1/16", 3/32", 1/8", 3/16", 7/32", 1/4", 3/8")	3018008

Double End HSS Drill Bits (Series 606/616)



10228

- Black Oxide finish for corrosion resistance
- Drills twice as many holes as a single end drill bit
- Heavy-duty web for strength and durability

Applications:

General metal drilling in tight spaces, drilling sheet metal for rivets and fasteners

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Stock #	Bulk Stock #
7/64"		5/8"	1*7/8"	_	60607
1/8"		5/8"	2"	-	60608
9/64"		5/8"	2"	_	60609
5/32"		5/8"	2-1/16"	-	60610
3/16"		5/8"	2-3/16"	_	60612
7/32"		11/16"	2-3/8"	-	60614
1/4"		7/8"	2-1/2"	_	60616
#11		11/16"	2-1/4"	-	61611
#20		5/8"	2-1/8"	_	61620
#30		5/8"	2"	-	61630

High Speed Steel Countersinks

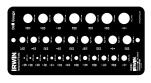


12413

- 1/4" round shank
- Milled and precision ground to 82° for countersinking into most machinable materials
- 5 Flutes

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Stock #	Bulk Stock #
1/2"	.5000	3/8"	1-5/8"	12411	_
5/8"	.6250	7/16"	1-3/4"	12412	-
3/4"	.7500	1/2"	1-13/16"	12413	_

Drill Bit Gauage & Stand



Description	Carded Stock #	Bulk Stock #
Fractional Drill Gauge	12092	_
Drill Stand 1/16" - 1/2"	60172	-

12092